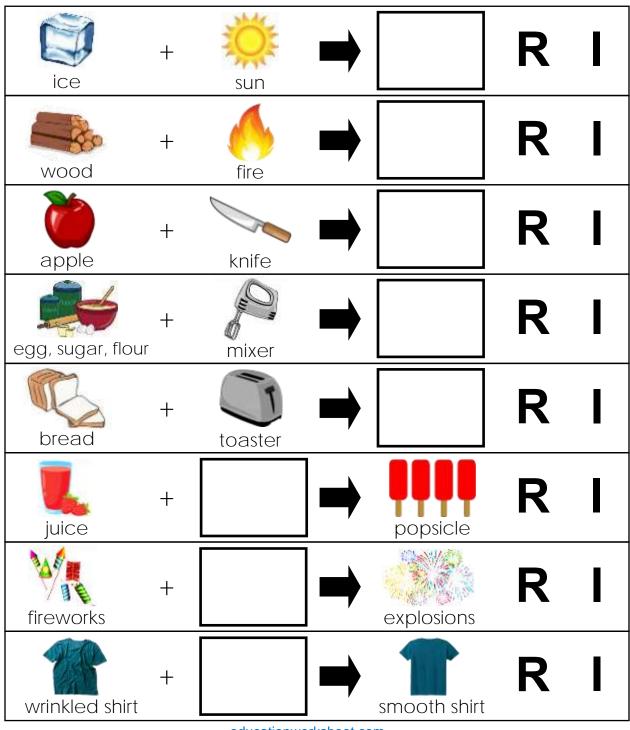
Making changes

Fill in the boxes. Circle **R** for a *reversible* change and **I** for an *irreversible* change.



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